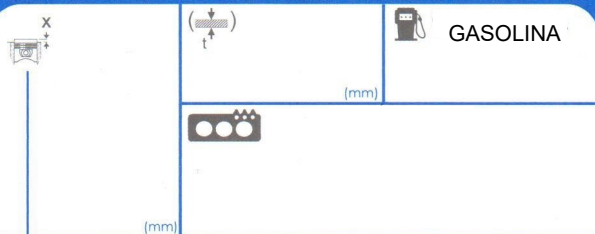


# 1011680B

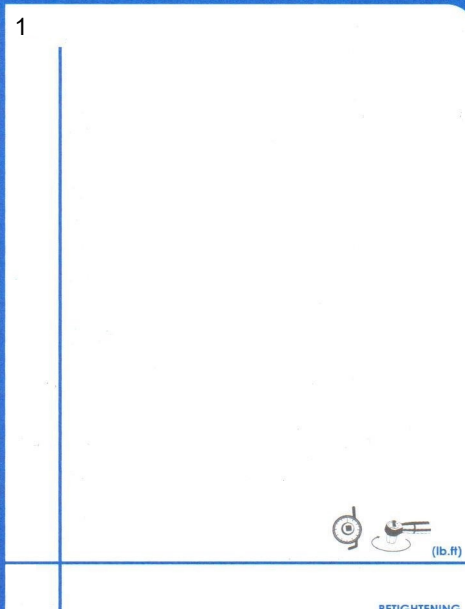
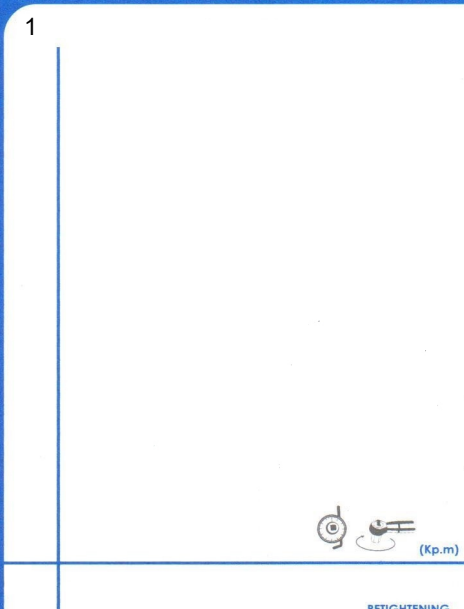
R012615

## GM-CHEVROLET



c.c. 2198 (cm3) 86 (mm)

1 OHC



### ROUGHNESS

|                        | MLS               |                 |
|------------------------|-------------------|-----------------|
| ALUMINIUM<br>ALUMINIO  | 0.5 / 1.0 $\mu$ m | 2.3 $\mu$ m MAX |
| CAST IRON<br>FUNDICI3N | 1.5 / 1.8 $\mu$ m | 3.8 $\mu$ m MAX |

LOOSEN 90° AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER  
AFLOJAR 90° Y APRETAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS  
LOOSEN ALL THE BOLTS  
AFLOJAR TODOS LOS TORNILLOS  
RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT  
LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)  
OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT  
RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERNOSTATO  
DEJAR ENFRIAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)  
ABRIR EL TAP3N DEL VASO DE EXPANSI3N DEL CIRCUITO DEL AGUA DE REFRIGERACI3N

### RETIGHTENING

### RETIGHTENING

### TORQUE SEQUENCE

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